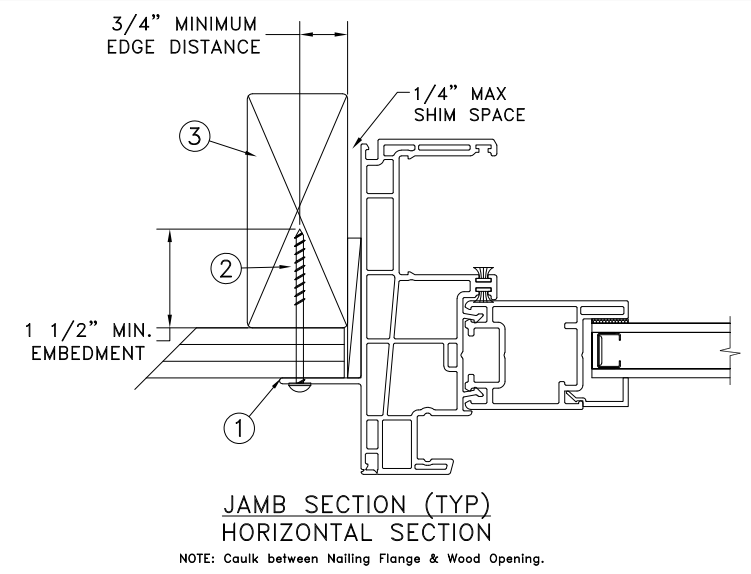
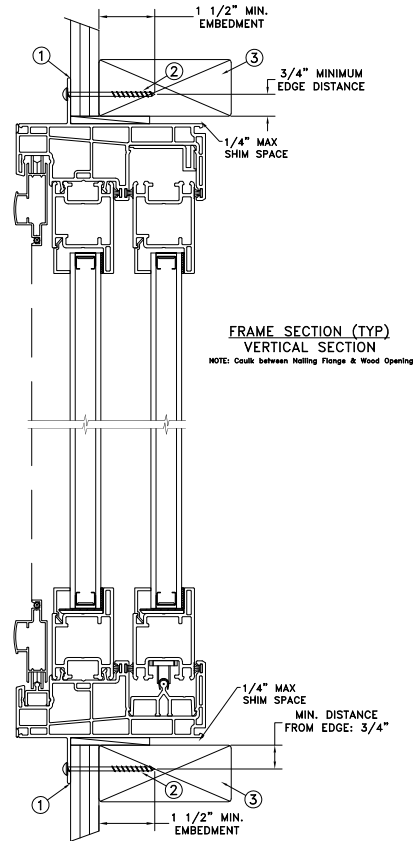
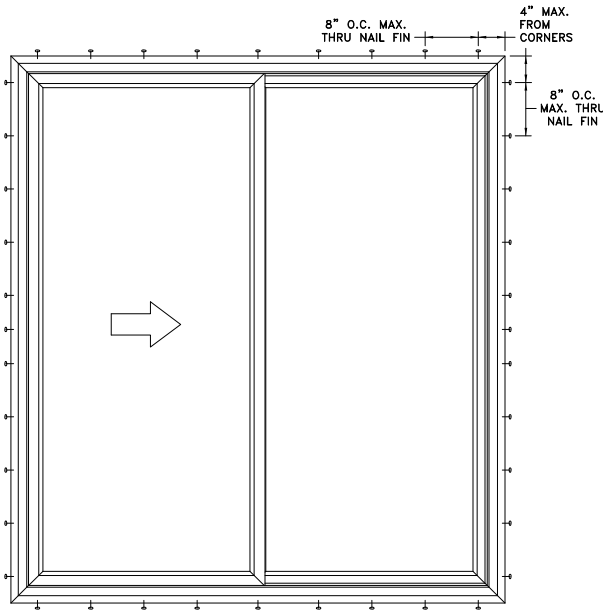


NAILFIN INSTALLATION



MAXIMUM FRAME	DP	IMPACT
71.5" x 79.5"	+50/-50	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use #8 PH or greater fastener through the nail fin with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

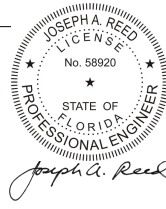
General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 3.1mm tempered - 13.0mm airspace - 3.1mm tempered glass.
4. Use structural or composite shims where required.
5. Installation methods can be interchanged within the same opening.
6. An impact protective system is required where wind borne debris protection is mandated by local building code.
7. Maximum sizes are buck sizes and do not include fin or flange.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

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 Florida PE 58920, REG. No. 33474
 National Certified Testing Laboratories
 5 Leigh Drive, York, PA. 17406
 (717) 846-1200

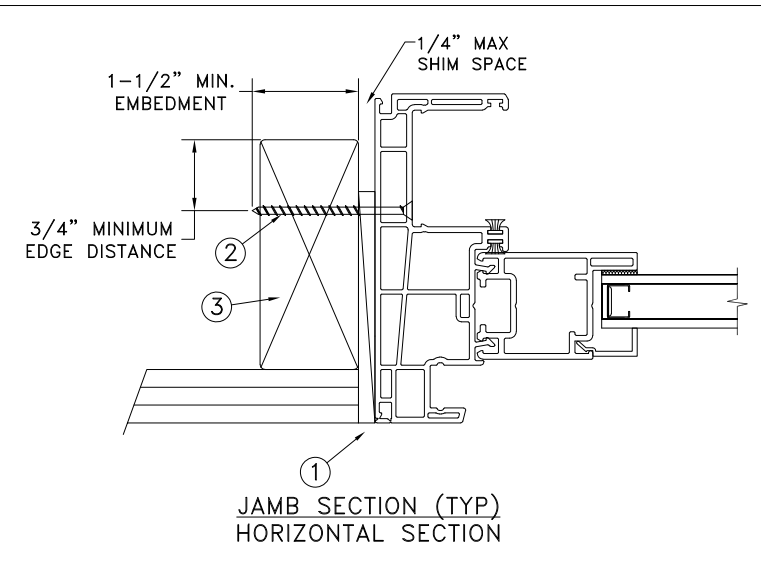
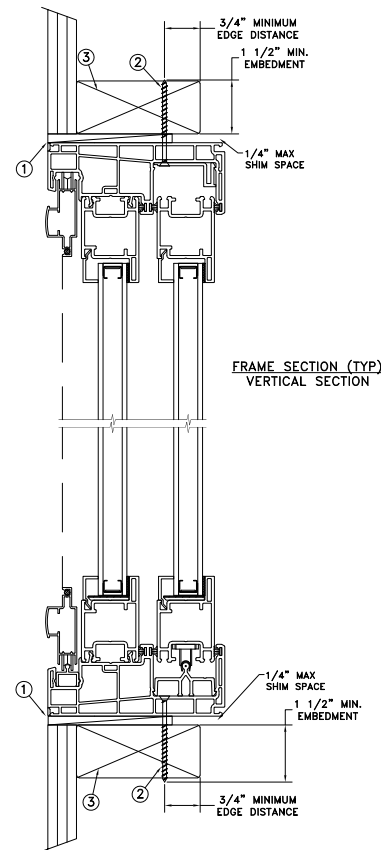
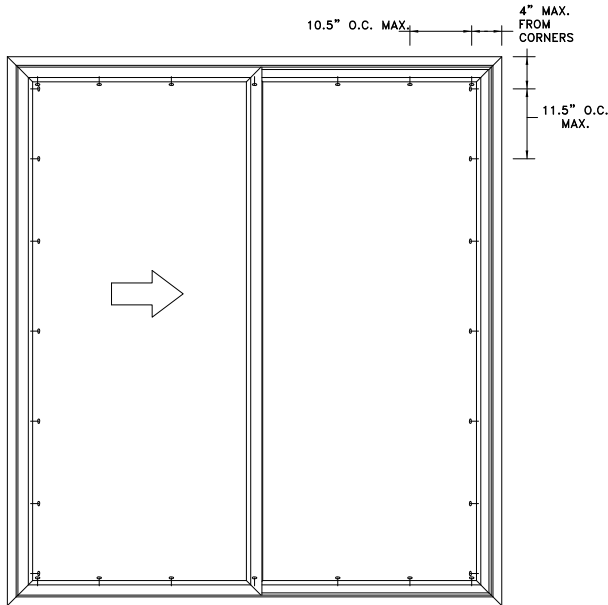
	DATE: 07/16/14
DRAWN BY: D. VEZO	SCALE: NTS
CHECKED BY: J. KANTOLA	TITLE:
APPROVED BY: ---	
RECORD No.: D008446	
REPORT No.: SJW2012-204	

JELD-WEN 3737 LAKEPORT BLVD.
 KLAMATH FALLS OR, 97601
 PHONE: (800) 535-3936

Premium Vinyl Sliding Patio Door

CAD DWG. No.: PREMVinylSPD Cert	REV: A	SHEET 1 of 4
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THROUGH FRAME
INSTALLATION



MAXIMUM FRAME	DP	IMPACT
71.5" x 79.5"	+50/-50	NO

Installation Notes:

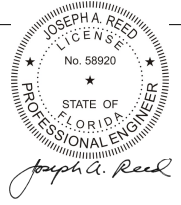
1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when fastener is used anchor the sill (typical).
2. Use #8 PH or greater fastener through the frame with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 3.1mm tempered - 13.0mm airspace - 3.1mm tempered glass.
4. Use structural or composite shims where required.
5. Installation methods can be interchanged within the same opening.
6. An impact protective system is required where wind borne debris protection is mandated by local building code.
7. Maximum sizes are buck sizes and do not include fin or flange.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

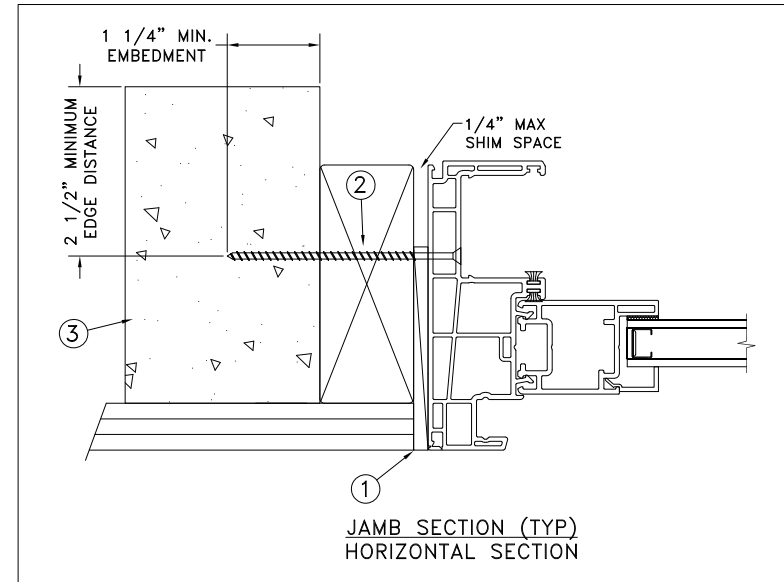
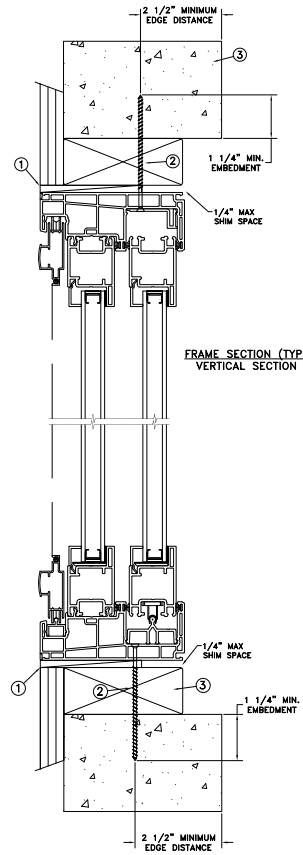
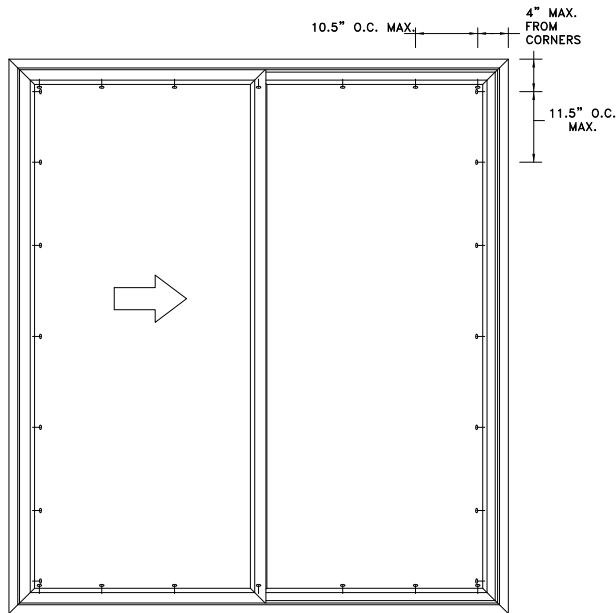
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National Certified Testing Laboratories
5 Leigh Drive, York, PA. 17406
(717) 846-1200

DATE: 07/16/14	<p>3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936</p>		
DRAWN BY: D. VEZO			
CHECKED BY: J. KANTOLA	<p>Premium Vinyl Sliding Patio Door</p>		
APPROVED BY: ---			
RECORD No.: D008446			
REPORT No.: SJW2012-204	CAD DWG. No.: PREMVinylSPD Cert	REV: A	SHEET 2 of 4

CONCRETE/MASONRY
INSTALLATION



MAXIMUM FRAME	DP	IMPACT
71.5" x 79.5"	+50/-50	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use 3/16" Tapcon or equivalent fasteners through frame with sufficient length to penetrate a minimum of 1 1/4" into concrete or masonry at each location with a 2 1/2" min. from edge distance. For concrete (min. fc = 3000 psi) or masonry (min = 2000psi) substrate (CMU shall adhere to ASTM C90).
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

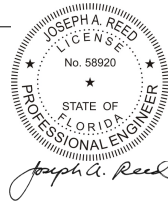
General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 3.1mm tempered - 13.0mm airspace - 3.1mm tempered glass.
4. Use structural or composite shims where required.
5. Installation methods can be interchanged within the same opening.
6. An impact protective system is required where wind borne debris protection is mandated by local building code.
7. Maximum sizes are buck sizes and do not include fin or flange.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

DISCLAIMER:

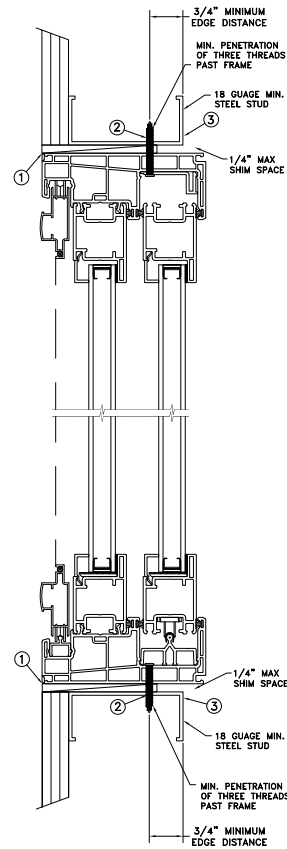
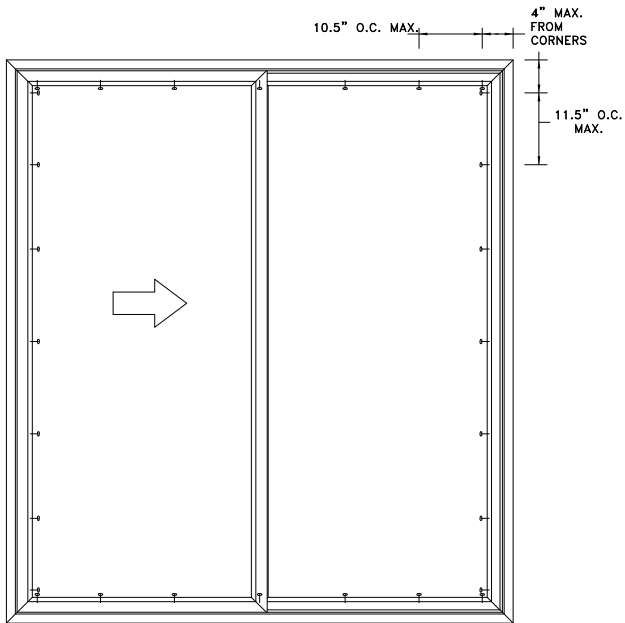
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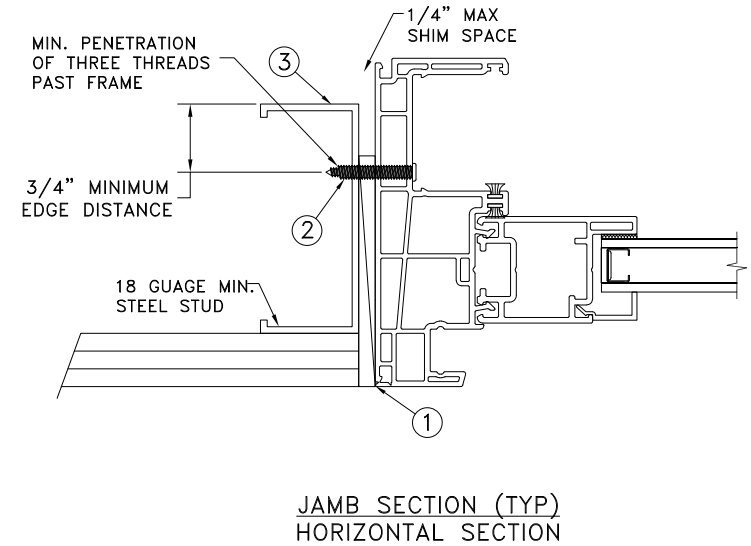
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5 Leigh Drive, York, PA. 17406
(717) 846-1200

DATE: 07/16/14	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
DRAWN BY: D. VEZO	
CHECKED BY: J. KANTOLA	Premium Vinyl Sliding Patio Door
APPROVED BY: ---	
RECORD No.: D008446	
REPORT No.: SJW2012-204	CAD DWG. No.: PREMVinylSPD Cert
REV: A	SHEET 3 of 4



STEEL INSTALLATION



MAXIMUM FRAME	DP	IMPACT
71.5" x 79.5"	+50/-50	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when fastener is used to anchor the sill (typical).
2. For Anchoring into metal framing, use # 8 TEK Self Tapping screws with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga. (fy = 33ksi).
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

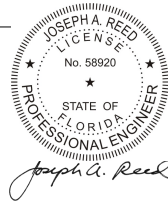
General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 3.1mm tempered - 13.0mm airspace - 3.1mm tempered glass.
4. Use structural or composite shims where required.
5. Installation methods can be interchanged within the same opening.
6. An impact protective system is required where wind borne debris protection is mandated by local building code.
7. Maximum sizes are buck sizes and do not include fin or flange.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

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